

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
014.55380ZN	L.21/00113/23 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5,5X38		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,37	13,00	12,45-12,76	10	0
THREAD ANGLE	60°		50°40'-57°10'	10	0
RECESS DEPTH 3	2,18	2,82	2,48-2,58	10	0
FIRT FULL THREAD UNDER HEAD	1,80 MAX		1,75-1,80	10	0
MAJOR DIAMETER	5,28	5,46	5,35-5,42	10	0
MINOR DIAMETER	3,99	4,17	4,04-4,16	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	36,50	39,50	37,17-37,30	10	0
RADIUS UNDER HEAD	R 0,80	R1,10	R 0,80-0,85	10	0
RECESS DIAMETER	5,97	6,30	6,11-6,19	10	0
PITCH	1,80		1,80-1,82	10	0
POINT ANGLE	40°	50°	43°30'-46°40'	10	0
TORSION	102 KGF-CM MIN		135-145	10	0
COATING THICKNESS	ZNC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0
HEAD THICKNESS	3,00	3,40	3,28-3,31	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° XB292	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	4	2	5	4	4	1	34	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

